SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

SCHEDULE 13G

Under the Securities Exchange Act of 1934 (Amendment No. 4)*

Name of Issuer: Twin Disc, Inc.

Title of Class of Securities: Common Stock, Par \$.01

CUSIP Number: 901476101

*The remainder of this cover page shall be filled out for a reporting person's initial filing on this form with respect to the subject class of securities, and for any subsequent amendment containing information which would alter the disclosures provided in a prior cover page.

The information required in the remainder of this cover page shall not be deemed to be "filed" for the purpose of Section 18 of the Securities Exchange Act of 1934 ("Act") or otherwise subject to the liabilities of that section of the Act but shall be subject to all other provisions of the Act (however, see the Notes).

CUSIP No. 901476101

1. NAME OF REPORTING PERSON

S.S. OR I.R.S. IDENTIFICATION NO. OF ABOVE PERSON

Firstar Bank Milwaukee NA

- 2. CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP*
- (a) []
- (b) [x]

	4.	CITIZENSHIP	0R	PLACE	0F	ORGANIZATION
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State of organization: Wisconsin

NUMBER OF 5. SOLE VOTING POWER

SHARES 0

BENEFICIALLY 6. SHARED VOTING POWER

OWNED BY 215,297

EACH 7. SOLE DISPOSITIVE POWER

REPORTING 29,651

PERSON 8. SHARED DISPOSITIVE POWER

WITH 185,646

9. AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON

215,297 shares

10. CHECK BOX IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES*

[]

11. PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW 9

7.6%

12. TYPE OF REPORTING PERSON*

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Item 1(a). Name of Issuer:
Twin Disc, Inc.
Item 1(b). Address of Issuer's Principal Executive Offices:
1328 Racine St.
Racine, WI 53403
Item 2(a). Name of Person Filing:
Firstar Bank Milwaukee NA
Item 2(b). Address of Principal Business Office or, if none,
Residence:
777 E. Wisconsin Avenue
Milwaukee, Wisconsin 53202
Item 2(c). Citizenship:
State of organization: Wisconsin
Item 2(d). Title of Class of Securities:
Common Stock, Par $.01
Item 2(e). CUSIP Number:
901476101
Item 3. If this statement is filed pursuant to Rules 13d-1(b),
or 13d-2(b), check whether the person filing is a:
(a) [ ] Broker or Dealer registered under section 15 of the Act
(b) [X] Bank as defined in section 3(a)(6) of the Act
(c) [ ] Insurance Company as defined in section 3(a)(19) of
the Act
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nvestment Company Act
e) [] Investment Adviser registered under section 203 of the Investment Advisers Act of 1940
f) [] Employee Benefit Plan, Pension Fund which is subject to the provisions of the Employee Retirement Income of 1974 or Endowment Fund; see 240.13d-1(b)(1)(ii)(F)
g) [] Parent Holding Company, in accordance with 240.13d-1(b)(ii)(G) (Note: See Item 7)
h) [] Group in accordance with 240.13d-1(b)(1)(ii)(H)
tem 4. Ownership:
a) Amount Beneficially Owned as of December 31, 1998:
215,297 shares
b) Percent of Class:
7.6%
c) Number of Shares as to which such person has:
i) sole power to vote or to direct the vote:
ii) shared power to vote or to direct to the vote:
215, 297
iii) sole power to dispose or to direct the disposition of:
29,651
iv) shared power to dispose or to direct the disposition of:

Item 5. Ownership of Five Percent or Less of a Class.

If this statement is being filed to report the fact that as of the date hereof the reporting person has ceased to be the beneficial owner of more than five percent of the class of securities, check the following [].

Item 6. Ownership of More than Five Percent on Behalf of Another Person.

Other persons are known to have the right to receive or the power to direct the receipt of dividends from, or the proceeds from the sale of, shares beneficially owned by the filing person. Except for any person identified immediately below, such rights do not extend to shares constituting more than 5% of the class.

None

Item 7. Identification and Classification of the Subsidiary Which Acquired the Security Being Reported on By the Parent Holding Company.

Not Applicable

Item 8. Identification and Classification of Members of the Group .

Not Applicable

Item 9. Notice of Dissolution of Group.

Not Applicable

Item 10. Certification.

Not Applicable

Signature.

After reasonable inquiry and to the best of my knowledge and belief, I certify that the information set forth in this statement is true, complete and correct.

Date: February 12, 1999

By: /s/ Daniel B. Benhase

Name/Title: Daniel B. Benhase, Executive Vice President Firstar Corporation $\begin{tabular}{ll} \end{tabular} \begin{tabular}{ll} \end{tabu$